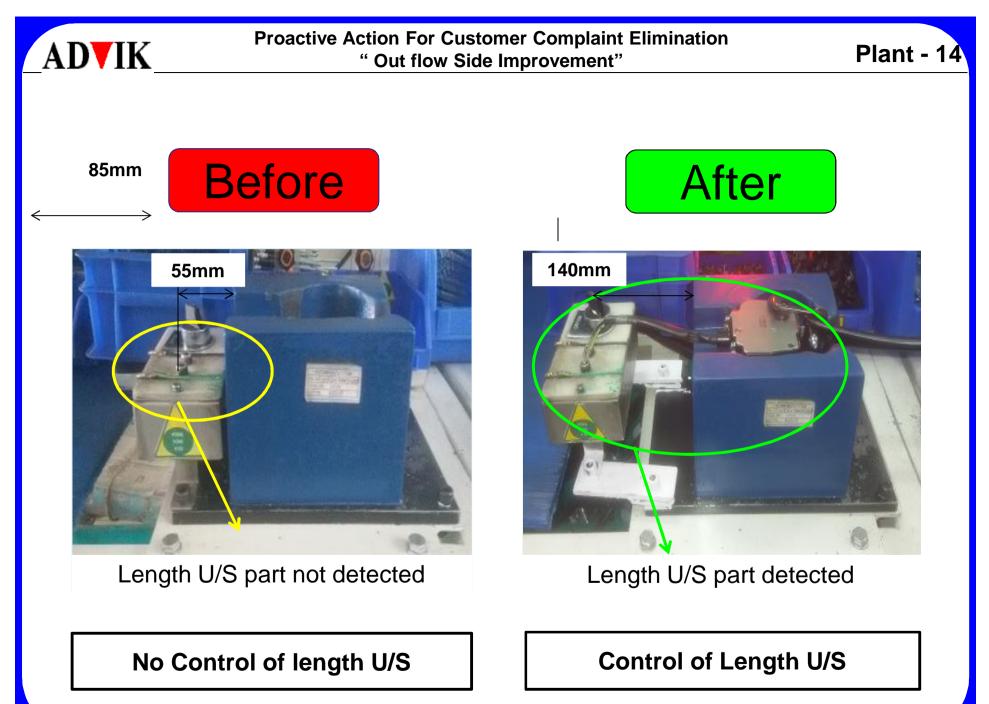
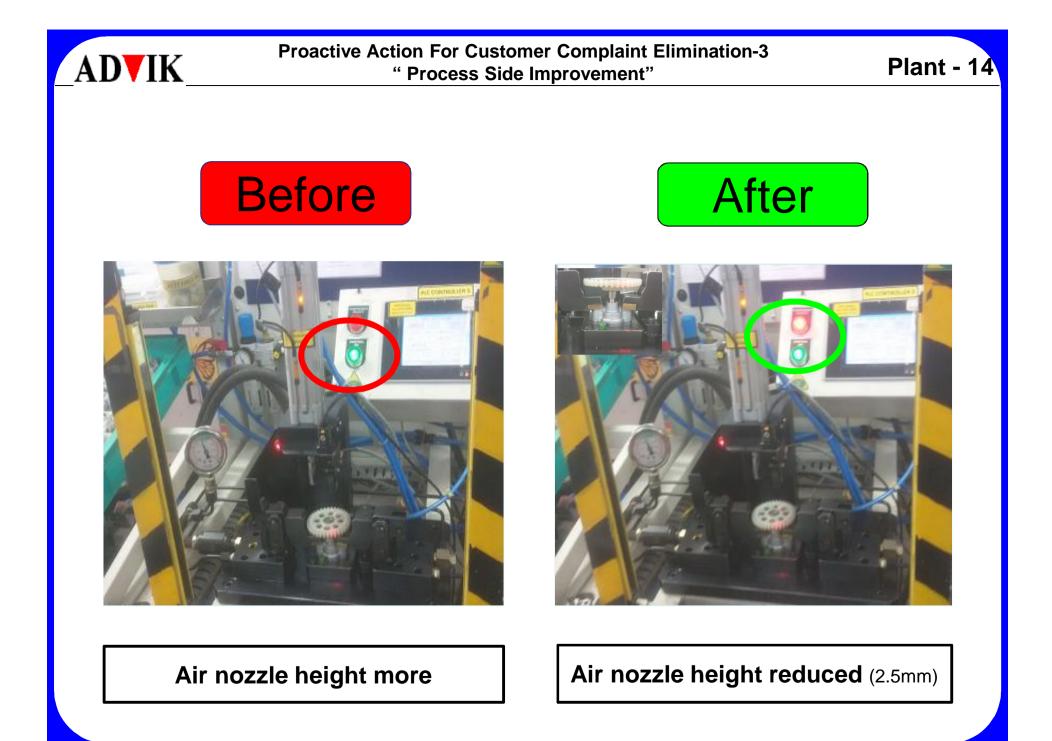


					014			OT	DM	- o T						
ADVIK P14 TPM CIRCLE NO :- TPM CIRCLE NAME :		ACTIVITY LOSS NO. /	OTED	ĸĸ	QM		SHE	01	DIVI	E&I	KA17	EN INF	EA SH			
ADVIN DEPT:-QA		RESULT AR		Р	Q		С	D	S	м		-IN IUL Plant				
CELL :- A CELL NAME:- CBS Assy								OPERATION :- 40								
KAIZEN THEME :- To prevent Probability of A456 CBA Arm comp lever bend .	IDEA :- Poka-Yoke															
	COUNTERMEASURE:						BENCHMARK						0.			
WIDELY/DEEPLY:-	Increase the continuity testing block							ARG		ADT	0 No					
	length 85mm to 140mm at continuity checking station.										26.06	0.15				
PROBLEM / PRESENT STATUS :- To prevent Probability of A456 CBA Arm comp lever bend .							KAIZEN FINISH TEAM MEMBERS :- Mr. Sharath									
								Ν	Mr. Surendra							
								B	BENEFITS :-							
85mm	140mm						1	1) Prevent the in-house rejection & Rework .								
								2	2) Prevent the customer							
P								complaints, Warranty complaints.								
Length U/S part not detected BEFORE	12						KAIZEN SUSTENANCE									
		Length U/S	part d	etec	ted		AFTEF	۲	лпул	· то		ddadia	Doko	Voko		
WHY - WHY ANALYSIS :- Why 1 Drahability of A454 CDA system							- WHAT TO DO : Added in Poka- Yoke check sheet.									
Why 1 - Probability of A456 CBA switch							HOW TO DO : Simulation with									
length U/S.(140mm)						master sample .										
Why 2 - No provision to arrest the switch length U/S at existing Assy process.								FREQUENCY : - Once in shift								
Why 3 - No Poka yoke .							11									
wity 5 - NOT ONA YONG .																
	PROCESS IMPROVEMENT				CC	COST INCURRED FOR MAKING KAIZEN										
						MATERIAL COST LABOUR COST TOTAL				соят						
	1								IN R	S	IN	I RS	INF			
ROOT CAUSE :- No-Poka Yoke									00)		00	0	0		
							sc	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
REGISTRATION NO. & DATE : 729 & 26.06.1	5	· · · · · · · · · · · · · · · · · · ·							SR. CELL TARGET		RESPONSIBILITY S		STATUS			
REGISTERED BY :- Mr.Sharath Prasad								NO.	A4	56						
MANAGER'S SIGN :- Mr. Vijay Kumar						1		11	6.07.15	07.15 Sharath		OPEN				
												1				



	ACTIVITY		QM	PM JH	SHE	от	DM	E&T	K 17		ASHEE	T			
ADVIK P14 TPM CIRCLE NAME : DEPT :-QA	LOSS NO. / STEP RESULT AREA	P	Q	DEF :- A	С	D	S		NAIL	IN IUC Plant -	AJNEE	, I			
CELL :- Line-2 CELL NAME:- CBS Assy								D 3 M Plant - 14							
KAIZEN THEME :- To prevent Probability of A456 CBA Arm comp lever bend .	IDEA :- Poka-Yoke														
	COUNTERMEASUR	:						HMAF	RK	00 No).				
WIDELY/DEEPLY:-	Increase the contin		ARG	EI N ST/		0 No. 26.06	15								
	length 85mm to 140mm at continuity checking station .									26.06					
PROBLEM / PRESENT STATUS :- To prevent Probability of A456 CBA Arm comp lever bend .								KAIZEN FINISH26.06.15TEAM MEMBERS :-Mr. SharathMr. Manju							
55mm	140mm						BENEFITS :-								
								 Prevent the in-house rejection & Rework . Prevent the customer 							
			complaints, Warranty complaints.												
Length U/S part not detected BEFORE							KAIZEN SUSTENANCE								
	Length U/S par	dete	cted		AFTEF	<u></u> γ	инат	тог		dded in F	Poka- Yok	(P			
WHY - WHY ANALYSIS :-							check sheet. HOW TO DO : Simulation with								
Why 1 - Probability of A456 CBA switch length U/S.(140mm)															
Why 2 - No provision to arrest the switch															
length U/S at existing Assy process. Why 3 - No Poka yoke .															
							COST INCURRED FOR MAKING KAIZEN								
												т			
ROOT CAUSE :- No-Poka Yoke							00)	(00	00				
								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							
REGISTRATION NO. & DATE: 729 & 26.06.15							CE		ARGET	RESPONSI		гus			
REGISTERED BY :- Mr.Sharath Prasad							-		NA	NA	NA				
MANAGER'S SIGN :- Mr. Vijay Kumar						1			INA	INA	19/				



TPM CIRCLE NO :-	ACTIVITY KK QM PM JH SHE O	T DM E&T KAIZEN IDEA SHEET								
ADVIK P14 TPM CIRCLE NAME :	LOSS NO. / STEP	NAIZEN IVEA ƏNECI								
DEPT:-QA										
CELL :- A177 CELL NAME:-Oil pump assy. MACHINE / STAGE:- Free Rotation OPERATION :- 30										
KAIZEN THEME :- Probability of A177 Oil	IDEA :- Poka Yoke									
pump 2 Plate Assy at plate Assy station.										
	COUNTERMEASURE:-Decreases the Air	BENCHMARK 00 No.								
		TARGET 0 No.								
WIDELY/DEEPLY:-	nozzle height by 2.0 mm at free Rotation	KAIZEN START 26.06.15								
PROBLEM / PRESENT STATUS :-	Process .	KAIZEN FINISH27.06.15								
Probability of A177 Oil pump 2 Plate Assy at		TEAM MEMBERS :-								
plate Assy station.										
		Mr. Pramod , Mr Sharath								
		Mr.Dashrath BENEFITS :-								
		1) Prevent the in-house rejection								
		as well PPM.								
		2) Prevent the customer								
		complaints.								
		KAIZEN SUSTENANCE								
	AFTER									
WHY - WHY ANALYSIS :-		 WHAT TO DO : Added in Poka-Yoke sheet . HOW TO DO : Master samples (NG & OK) provided in line & daily cross 								
Why 1 - Probability of A177 Oil pump 2 Plate	RESULT :-									
Assy at plate Assy station.										
Why 2 - No provision to arrest the 2 plate Assy										
in existing process.		check.								
Why 3 - No Poka yoke										
	Due e e e l'annu e e e e e e e	COST INCURRED FOR MAKING KAIZEN								
	Process improvements	MATERIAL COST LABOUR COST TOTAL COST								
	-	IN RS IN RS IN RS								
ROOT CAUSE :- No Poka yoke .		00 00 00								
	-									
REGISTRATION NO. & DATE:731 & 27.06.15		SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
	1	NO. CELL TARGET RESPONSIBILITY STATUS								
REGISTERED BY :- Mr.Dashrath		1 A374 15.06.2 Sharath Open								
MANAGER'S SIGN :- Mr. Vijay Kumar		1 015 Onaratin Open								